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European Technical Assessment

ETA 05/0055 of 05/11/2014

(English language translation, the original version in Czech language)

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011	Technical and Test Institute for Construction Prague
Trade name of the construction product	BRAVOLL® PTH-KZ 60/8, PTH 60/8
Product family to which the construction product belongs	Product area code: 33 Plastic anchors for fixing of external thermal insulation composite systems with rendering in concrete and masonry
Manufacturer	ITW Construction Products CZ s.r.o. Sídliště č.p. 696 394 68 Žirovnice Czech Republic
Manufacturing plant(s)	ITW Construction Products CZ s.r.o.
This European Technical Assessment contains	16 pages including 13 Annexes which form an integral part of this assessment.
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	ETAG 014, edition 2011, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of regulation (EU) No 305/2011.
This version replaces	ETA 05/0055 issued on 15/03/2010

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1. Technical description of the product

The nailed-in plastic anchors BRAVOLL® PTH-KZ 60/8, PTH 60/8 consist of plastic sleeve with a plate and an expansion nail made for fixing the thermal insulation system (ETICS).

The sleeve anchor BRAVOLL® PTH-KZ 60/8 is made of polypropylene and the accompanying specific expansion nail is made of steel strength class 5.8. or of stainless steel. The head of the expansion nail has reinforced polyamide coating.

The sleeve anchor BRAVOLL® PTH 60/8 is made of polypropylene and the accompanying specific expansion nail is made of reinforced polyamide.

The anchors BRAVOLL® PTH-KZ 60/8 and PTH 60/8 may additionally be combined with the additive anchor plates BRAVOLL® IT PTH 100 and IT PTH 140, which are shown in Annex A4.

The anchor is installed in drilled hole by hammering in the expansion nail.

The illustration and the description of the product are given in Annex A.

2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for tension loads	See Annex C 1
Displacement	See Annex C 1
Point thermal transmittance	See Annex C 2
Plate stiffness	See Annex C 2

3.2 Safety in case of fire (BWR 2)

ETAG 004 is relevant.

3.3 Hygiene, health and environment (BWR 3)

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

For basic requirement safety in use the same criteria are valid as for Basic Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not relevant.

3.6 Energy economy and heat retention (BWR 6)

Not relevant.

3.7 Sustainable use of natural resources (BWR 7)

For the sustainable use of natural resources no performance was determined for this product.

3.8 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are kept.

4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 97/463/EC of the European Commission[1], the system of assessment verification of constancy of performance (see Annex V to the Regulation (EU) No 305/2011) given in the following table apply:

Product	Intended use	Use category	System
Plastic anchors PTH-KZ 60/8 for fixing of external thermal insulation composite systems with rendering	For fixing of external thermal insulation composite systems with rendering	A, B, C and D.	2+
Plastic anchors PTH for fixing of external thermal insulation composite systems with rendering	For fixing of external thermal insulation composite systems with rendering	A and B.	2+

5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD

5.1 Tasks of the manufacturer

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall insure that the product is in conformity with this European Technical Assessment.

The manufacturer may only use raw materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technical and Test Institute

[1] Official Journal of the European Communities L 198/31 25.7.1997

for Construction Prague.[2] The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

The manufacturer shall, on the basis of a contract, involve a body which is notified for the tasks referred to in section 4 in the field of anchors in order to undertake the actions laid down in section 5.2. For this purpose, the control plan referred to in this section and section 5.2 shall be handed over by the manufacturer to the notified body involved.

The manufacturer shall make a declaration of performance, stating that the construction product is in conformity with the provisions of this European Technical Assessment.

5.2 Tasks of the notified bodies

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The notified certification body involved by the manufacturer shall issue a certificate of constancy of performance of the product stating the conformity with the provisions of this European Technical Assessment.

In cases where the provisions of the European Technical Assessment and its control plan are no longer fulfilled the notified body shall withdraw the certificate of constancy of performance and inform Technical and Test Institute for Construction Prague without delay.

Issued in Prague on 05.11.2014

signed by

Ing. Božena Musilová
Head of the Technical Assessment Body

[2] The control plan is a confidential part of the documentation of the European Technical Assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

BRAVOLL® PTH-KZ 60/8

BRAVOLL® PTH 60/8

h_{nom}	= overall plastic anchor embedment depth in the base material	a_1	= thickness of equalization layer and/or non-load bearing coating
h_{ef}	= effective anchorage depth	a_2	= thickness of compound and toleration of thickness of equalization layer or non-load bearing coating
h_1	= drill hole depth		
h	= thickness of base material	d_p	= diameter of plate
h_D	= thickness of insulation material	L_a	= total length of the anchor

Determination of total length of the anchor
$L_a \geq h_D + \text{min. } h_{nom} + \text{max. } a_1 + \text{max. } a_2$

BRAVOLL® PTH-KZ 60/8, PTH 60/8	**Annex A 1**
Product description Installed conditions	

Anchor sleeve and expansion nail

BRAVOLL® PTH-KZ 60/8

Marking:
- producer name: BRAVOLL
- anchor type: PTH-KZ 60/8
- length of anchor (L_a) e.g. 155

BRAVOLL® PTH 60/8

Marking:
- producer name: BRAVOLL
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BRAVOLL® PTH-KZ 60/8, PTH 60/8	**Annex A 2**
Product description	

Table A1: Dimensions

Anchor type	Anchor sleeve				Plate of anchor	Expansion nail
	$Ød_{nom}$ [mm]	h_{nom} [mm]	h_{ef} [mm]	L_a [mm]	$Ød_p$ [mm]	L_n [mm]
PTH-KZ 60/8	8	25	25	75-355	60	75-355
PTH 60/8	8	35	30	55-215	60	50-215

Table A2: Materials

Designation	Color	Material
Anchor sleeve PTH-KZ 60/8	Orange, natural	Copolymer polypropylene PP
Expansion nail PTH-KZ 60/8	Nail is color of galvanized and pins head is color natural	Steel strength class 5.8, galvanized ≥ 5µm with head of pin has plastic coating
		Stainless steel
Anchor sleeve PTH 60/8	Natural, yellow	Copolymer polypropylene PP
Expansion nail PTH 60/8	Natural	Reinforced polyamide
Plate IT PTH 100 / IT PTH 140	Natural	Reinforced polyamide

BRAVOLL® PTH-KZ 60/8, PTH 60/8

Product description
Dimensions
Materials

Annex A 3

BRAVOLL® IT PTH 100

BRAVOLL® IT PTH 140

BRAVOLL® **IT PTH 100 and IT PTH 140**	**Annex A 4**
Additional plate in combination with BRAVOLL® PTH-KZ 60/8 and PTH 60/8	

Specifications of intended use

Anchorages subject to:

- Multiple fixing for the anchorage of bonded thermal insulation composite systems (ETICS).

Base materials

- Reinforced or unreinforced normal weight concrete (Use category A), according to Annex B3.
- Solid brick (Use category B), according to Annex B3.
- Calcium silicate solid units (Use category B), according to Annex B3.
- Vertical perforated brick (Use category C), according to Annex B3-B4.
- Vertically perforated clay bricks according to ÖNORM B 6124 (Use category C), according to Annex B3-B4.
- Lightweight aggregate concrete hollow blocks LAC (Hbl) (Use category D), according to Annex B3-B4.
- The characteristic tension resistance of the anchor may be determined by means of job site pull-out tests carried out on the material actually used, if a characteristic resistance of the base material does not exist (for example masonry made of other solid masonry units or made of perforated clay bricks).

Use conditions

- The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the thermal insulation composite system. The dead loads have to be transmitted by the bonding of the thermal insulation composite system.

Use categories:

- The anchors PTH-KZ 60/8 are used for the categories A, B, C and D.
- The anchors PTH 60/8 are used for the categories A and B.

Design:

- The design of anchorages is carried out in compliance with ETAG 014"Guideline for European Technical Assessment of Plastic Anchors for Fixing of External Thermal Insulation Composite Systems with Rendering" under the responsibility of an engineer experienced in anchorages.
- Verifiable calculation notes and drawings shall be prepared taking account of the loads to be anchored, the nature and strength of the base materials, the thickness of insulation and the dimensions of the anchorage as well as of the relevant tolerances.
- Proof of direct local application of load on the base material shall be delivered. The anchor shall only be used for the transmission of wind suction loads. All other loads such as dead load and restraints shall be transmitted by the adhesion of the relevant external thermal insulation composite system

BRAVOLL® PTH-KZ 60/8, PTH 60/8	**Annex B 1**
Intended use Specifications	

Installation:

The fitness for use of the anchor can only be assumed if the following conditions of installation are met:

- Anchor installation carried out by appropriately qualified personnel under the supervision of the person responsible for technical matters on site.
- Use of the anchor only as supplied by the manufacturer without exchanging any component of the anchor.
- Anchor installation in accordance with the manufacturer's specifications and drawings using the tools.
- Checks before placing the anchor, to ensure that the characteristic values of the base material in which the anchor is to be placed, is identical with the values, which the characteristic loads apply for.
- Observation of the drill method (Drill holes in masonry made of perforated clay bricks, vertically perforated clay bricks and lightweight aggregate concrete hollow blocks (LAC) may only be drilled using the rotary drill. Other drilling methods may also be used if job-site tests according to Annex B 5 evaluate the influence of hammer or impact drilling.)
- Placing drill holes without damaging the reinforcement
- Temperature during installation of the anchor ≥ 0°C.
- Exposure to UV due to solar radiation of the anchor not protected by rendering 6 weeks.

BRAVOLL® PTH-KZ 60/8, PTH 60/8	**Annex B 2**
Intended use Instalation	

Types of base materials

Table B1: Base materials

Base material	Use category	Bulk density class [kg/dm³]	Min. compressive strength ß [N/mm²]	General remarks	Drilling method
Concrete C12/15 according to EN 206-1	A				Hammer drilling
Concrete C16/20 – C50/60 according to EN 206-1	A				Hammer drilling
Solid clay bricks according to EN 771-1	B	≥1,7	20	Vertically perforation up to 15%	Hammer drilling
Calcium silicate solid units according to EN 771-2	B	≥ 1,8	12		Hammer drilling
Vertically perforated clay bricks according to EN 771-1	C	≥ 0,7	12	Vertically perforation more than 15% and less than 55%	Only rotary drilling
Vertically perforated clay bricks according to ÖNORM B 6124	C	≥ 0,9	10		Only rotary drilling
Lightweight concrete hollow block e.g. according to EN 771-3	D	≥ 0,5	4	see Annex B4	Only rotary drilling
Lightweight aggregate concrete hollow blocks LAC (Hbl) according to EN 1520	D	≥ 1,2	4		Only rotary drilling

BRAVOLL® PTH-KZ 60/8, PTH 60/8

Intended use
Base materials

Annex B 3

Types of base materials

Table B2: Assignment type anchor for lightweight concrete hollow blocks according to EN 771-3 and Solid clay bricks according to EN 771-1 and according to ÖNORM B6124

Geometry	Thickness of brick b [mm]	Outer web in longitudinal direction a [mm]	Anchor type	
			PTH-KZ 60/8	PTH 60/8
	175	50	●	
	240 300	50	●	
	175	35	●	
	240 300 365	35	●	
	240 300 365	30	●	
Reference brick ÖNORM B6124	250	10,3	●	
	250	10,1	●	

BRAVOLL® PTH-KZ 60/8, PTH 60/8

Intended use
Base materials

Annex B 4

Installation

Table B3: Installation characteristics

Anchor types		PTH-KZ 60/8	PTH 60/8
Nominal diameter of drill bit	d_o [mm]	8	8
Min. diameter of drill bit	$d_{cut,\ min} \geq$ [mm]	8,0	8,0
Max. diameter of drill bit	$d_{cut,\ max} \leq$ [mm]	8,45	8,45
Depth of drill hole	$h_1 \geq$ [mm]	35	45
Effective anchorage depth	h_{ef} [mm]	25	30
Overall embedment depth	$h_{nom} \geq$ [mm]	25	35

Table B4: Minimum thickness of base material, edge distance and anchor spacing

Anchor type	Minimum thickness of base material h [mm]	Minimum spacing s_{min} [mm]	Minimum edge distance c_{min} [mm]
PTH-KZ 60/8, PTH 60/8	100	100	100

Scheme of distance and spacing.

BRAVOLL® PTH-KZ 60/8, PTH 60/8	
Intended use Installation characteristics Edge and axial distances	**Annex B 5**

Job site tests

The characteristic tension resistance of the anchor may be determined by means of job site pull-out tests carried out on the material actually used, if a characteristic resistance of the base material does not exist (for example masonry made of other solid masonry units or made of perforated clay bricks).

The characteristic resistance of the anchor shall be determined by carrying out at least 15 centric tension load pull-out tests on site. These tests are also possible under the same conditions in a laboratory.

Execution and evaluation of the tests as well as the issue of the test report and the determination of the characteristic resistance should be under the responsibility of approved testing laboratories or the supervision of the person responsible for the execution of the works on site.

Number and position of the anchors to be tested shall be adapted to the relevant special conditions of the site and, for example, to be increased in the case of hidden and larger areas, such that reliable information about the characteristic resistance of the anchor in the base material in question can be derived. The tests shall take into account the most unfavourable conditions of the practical execution.

Assembly

The anchor to be tested shall be installed (e.g. preparation of drill hole drilling tool to be used, drill bit) and the spacing and the edge distances shall be in the same way as planned for the fixing of the external thermal insulation composite system.

Depending on the drilling tool and according to ISO 5468, hard metal hammer-drill bits or hard metal percussion drill bits, respectively, shall be used. The cutting diameter shall be at the upper tolerance limit.

Execution test

The test rig used for the pull-out test shall provide a continuous slow increase of the load, controlled by calibrated load cell. The load shall be applied perpendicularly to the surface of the base material and shall be transmitted to the anchor via an hinge. The reaction force shall be transmitted into the base material at a distance of at least 150 mm from the anchor. The load shall be increased continuously in a way, that the ultimate load is reached after about 1 minute. The load is measured when the ultimate load (N_1) is achieved.

Test report

The test report shall include all information necessary to assess the resistance of the tested anchor. It shall be included in the construction dossier.

The minimum data required are:

- Construction site, owner of building; date and location of the tests, air temperature; type of member (ETICS) to be fixed
- Masonry (type of brick, strength class, all dimensions of bricks, mortar group); visual assessment of masonry (flush joints, joint clearance, regularity)
- Plastic sleeve and special expansion nail, value of the cutting diameter of hard metal hammer-drill bits, measured before and after drilling
- Test rig; results of tests including the indication of value N_1
- Tests carried out or supervised by; signature.

Evaluation of test results

The characteristic resistance N_{Rk1} is derived from the measured values N_1 as follows

$N_{Rk1} = 0{,}6 \cdot N_1 \leq 1{,}5$ kN

N_1 = the mean value of the five smallest measured values at ultimate load

BRAVOLL® PTH-KZ 60/8, PTH 60/8	Annex B 6
Intended use Job site tests	

Table C1: Characteristic resistance to tension loads for single anchor

Base material	Use category	Bulk density class [kg/dm³]	Min. compressive strength ß [N/mm²]	PTH-KZ 60/8 [kN]	PTH 60/8 [kN]
Concrete C 12/15 according to EN 206-1	A			0,7	0,6
Concrete C 16/20 –C50/60 according to EN 206-1	A			0,9	0,9
Solid clay bricks according to EN 771-1	B	≥1,7	20	0,9	0,9
Calcium silicate solid units according to EN 771-2	B	≥ 1,8	12	0,9	-
Vertically perforated clay bricks according to EN 771-1	C	≥ 0,7	12	0,3	-
Vertically perforated clay bricks according to ÖNORM B6124	C	≥ 0,9	15	0,5	-
Lightweight concrete hollow block e.g. according to EN 771-3	D	≥ 0,5	4	0,9	-
Lightweight aggregate concrete hollow blocks LAC (Hbl) according to EN 1520	D	≥ 1,2	4	0,9	-
Partial safety factor	γ_M=	2,0*			

* in the absence of other national regulations

Table C2: Displacement under tension loads

Assembly	PTH-KZ		PTH 60/8	
Material	**Tension load** N_{Sk} [kN]	**Displacements** $\Delta\delta_N$ [mm]	**Tension load** N_{Sk} [kN]	**Displacements** $\Delta\delta_N$ [mm]
C12/15 EN 206-1	0,23	**0,9**	0,2	**0,9**
C16/20 EN 206-1	0,3	**0,9**	0,3	**0,9**
C50/60 EN 206-1	0,3	**0,9**	0,3	**0,9**
Solid clay bricks EN 771-1	0,3	**0,9**	0,3	**0,9**
Calcium silicate masonry units EN 771-2	0,3	**0,9**	-	-
Vertically perforated clay bricks ÖNORM B6124	0,1	**0,6**	-	-
Perforated clay bricks POROTHERM P+D 44 EN 771-1	0,16	**0,4**	-	-
Lightweight concrete hollow blocks EN 771-3	0,3	**1,2**	-	-
Lightweight aggregate concrete EN 1520 (LAC)	0,3	**1,2**	-	-

BRAVOLL® PTH-KZ 60/8, PTH 60/8

Performances
Characteristic tension load
Displacement under tension load

Annex C 1

Table C3: Point thermal transmittance

Anchor type	Insulation thickness h_D [mm]	Point thermal transmittance χ [W/K]
PTH-KZ 60/8	50-330	0,002
PTH 60/8	25-150	0,000*
	151-285	0,001

*The Point thermal transmittance of the anchor is smaller than 0,0005 W/K and can therefore be neglected in the calculation.

Table C4: Plate stiffness

Anchor type	Diameter of the anchor plate [mm]	Load resistance of the anchor plate [kN]	Plate stiffness [kN/mm]
PTH-KZ 60/8	60	2,1	0,7
PTH 60/8	60	1,6	0,6

BRAVOLL® PTH-KZ 60/8, PTH 60/8	**Annex C 2**
Performances Point thermal transmittance Plate stiffness	